

CERTIFICATE

Conformity of the company production control

2499 – CPR -0114136-00-01

In accordance with the regulation (EU) no. 305/2011 of the European Parliament and the Council on the 9th of March 2011 (construction products regulation – CPR) we hereby declare that all regulations referring to the assessment of the durability of the construction product, as described in appendix ZA of the harmonised standard, are applied in accordance with system 2+ and that the company production control complies with all the requirements prescribed therein. The accredited and notified body, ZDH-ZERT GmbH, Ennemoserstraße 10, 53119 Bonn (NB-no. 2499) conducted the initial assessment of the production site(s) and the company production control and undertakes the ongoing surveillance, assessment and confirmation of the company production control.

Manufacturer: Tillmann & Köckmann GmbH & Co. KG
Specksloh 6
59757 Arnsberg-Voßwinkel

Production site(s): As named above

Harmonised standard: EN 1090-1:2009 + A1:2011

Product(s): Steel structures and/or constructions kits up to and including EXC2 in accordance with EN 1090-2.

Intended use: For supporting purposes in all types of buildings

Declaration methods: ZA 3.2 to ZA 3.5 (processes 1, 2, 3a and 3b) in accordance with EN 1090-1

Production scope: Production (cutting – punching – shaping, welding, corrosion protection)

Start of validity: 17.06.2014

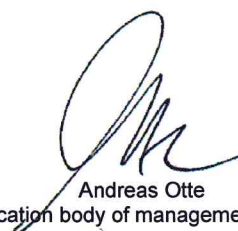
Next inspection: 16.06.2015 (on-site inspection)

Period of validity: This certificate remains valid as long as the assessment processes and/or requirements stated in the harmonised standards for the appraisal of the performance of the declared characteristics remain unchanged and the product and the production conditions at the site(s) are not substantially changed, at the longest however until the next regulation inspection.

Comments: This certificate includes the welding certificate(s):
SCH 0114136-00-01

Place/date of issue: Bonn, 25.06.2014


Manfred Müller
Directing Committee


Andreas Otte
Certification body of management systems



CERTIFICATE

This welding certificate is an attachment to the Certificate number **2499 – CPR -0114136-00-01** for the conformity of the Company Production Control and is only valid in connection with the certificate named within the area of validity of the construction products regulation.

Manufacturer: Tillmann & Köckmann GmbH & Co. KG
Specksloh 6
59757 Arnsberg-Voßwinkel

Production site(s): As named above

Technical specification: EN 1090-2:2011-10

Execution class: Steel structures and/or constructions kits up to and including EXC2 an accordance with EN 1090-2

Welding process(es): 135 – MAG – Metal active gas welding

Basis material(s): S235, S275 nach EN 10025-2

Responsible welding coordinator: Christof Tholen born 17.04.1971
Welding Specialist / IWS (DVS/IIW)

Representatives: Michael Jakubowski born 17.04.1984
Welding Specialist / IWS (DVS/IIW)

Comments: Within Germany the “Bauregelliste” and the according “Anpassungsrichtlinie Stahlbau” must be complied with.

Start of validity: 17.06.2014

Next inspection: 16.06.2015 (on-site inspection)

Certificate reg. no.: SCH 0114136-00-01

Place/date of issue: Bonn, 25.06.2014



Manfred Müller
Directing Committee



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